



## Injection Moulding Machine Plant List

	1	2	3	4	5	6	7	8	9	10	11	12	13
Machine	BOY 30	ARBURG 270D	ARBURG 320C	ARBURG 320C	ARBURG 320M	SANDRETTO 750	BOY 80T2	NEGRI-BOSSI V85 TWIN SHOT	ARBURG 470C	BIRAGHI 150	BIRAGHI 200	ARBURG 520M	ARBURG 630S
Tonnage (Locking force)	30t	30t	50t	50t	50t	75t	80t	85t	150t	150t	200t	200t	250t
Max Shot size (gr)	64	89	105	105	120	143	234	155	184	450	520	508	826
mm between tiebars (HxW)	280 x 254	270 x 270	320 x 320	320 x 320	320 x 320	370 x 370	410 x 358	360 x 400	470 x 470	460 x 460	530 x 530	520 x 520	630 x 630
Max Mould Height (mm)	500	325	550(MPD)	550(MPD)	375	460	680	450	750(MPD)	550	650	900(MPD)	1300
Min Mould Height (mm)	200	225	200	200	250	100	250	150	250	150	200	250	300
Max Opening Stroke (mm)	300	325	350	350	625	410	430	360	500	470	550	650	600
Screw dia (mm)	32	30	35	35	35	33	48	32	40	50	55	60	70